

CYANOACRYLATE ACCELERATOR PART NO. 40002

DESCRIPTION

Dynatex® Cyanoacrylate Accelerator speeds the curing of *Dynatex®* Cyanoacrylates where low humidity levels or surface acidity may exist. This is also used for fillet conditions or when gap filling between substrates. *Dynatex® Cyanoacrylate Accelerator* can be pre-applied to the opposite surface from the adhesive or post applied to the adhesive joint.

PHYSICAL PROPERTIES

MONOMER (Liquid)

Base Compound	Heptane
Appearance.....	Colorless Liquid
Viscosity (cps @ 68°F)	1 cP
Specific Gravity (g/cc).....	0.715
Flash Point (TCC)	20-30°F
Shelf Life @ 40°F.....	18 months in unopened containers
Percentage Volatiles (by weight).....	100% @ 70°F
Boiling Point.....	N/D
Odor	Pungent
Vapor Density	Heavier than air

CURING PERFORMANCE

The gap of the bond line will affect set speed. Smaller gaps tend to increase the speed. Activators can be applied to improve set speed but may also impair overall adhesive performance.

GENERAL DIRECTIONS

1. Surfaces to be bonded should be clean and dry.
2. Dispense a drop or drops of Cyanoacrylate to one surface only.
3. Brush, spray or wipe *Dynatex® Cyanoacrylate Accelerator* on surface as needed.
4. Can be pre-applied or post-applied to bond area. Let *Dynatex® Cyanoacrylate Accelerator* evaporate if pre-applying.

STORAGE

Products should be stored unopened in a cool, dry place out of direct sunlight.

NOTE: May adversely affect some plastics and other materials. **Test first.**

USERS PLEASE READ

The information and data contained herein is believed to be accurate and reliable; however, it the user's responsibility to determine suitable of use. Since the supplier cannot know all the uses, or the conditions of use to which there products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made.

It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

Likewise, if the application, product specifications or manner in which our products are used require government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

The supplier warrants only that its products will meet its specifications. There is no use, nor any other express or implied warranty. The users exclusive remedy and the suppliers sole liability is limited to refund of the purchase price or replacement of any product when to be otherwise than as warranted. The supplier will not be liable for incidental or consequential damages of any kind.

Suggestions of uses should not be taken as inducements to infringe any patents.

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